

# Diamond Chain Evolution

## FORCE4® TRIDENT™ & TRIDENT™ SPEED KING™

The FORCE4® series delivers the toughest, longest-lasting diamond chains for professionals – built for heavy-duty performance and consistent, precise cuts through concrete, masonry, and reinforced materials. Many Force4 chains have been upgraded with Trident™ Segment Technology.

		Legacy Chain
<b>CrossLink® SmoothPro</b>		
		CrossLink
12" / 30 cm	657668	599881
16" / 40 cm	657669	599882
20" / 50 cm	657671	599883
25" / 63 cm	657672	599884
<b>Premium S SpeedKing</b>		
		Premium S
12" / 30 cm	649994	531739
16" / 40 cm	649995	531735
20" / 50 cm	649996	531741
25" / 63 cm	649997	531737
<b>Texas</b>		
12" / 30 cm	598280	
16" / 40 cm	598281	
20" / 50 cm	598282	
25" / 63 cm	598283	

		Legacy Chain
<b>Standard with Trident Segment Technology</b>		
		Standard
12" / 30 cm	648023	531743
16" / 40 cm	648025	525342
20" / 50 cm	648026	531749
25" / 63 cm	648050	525345
<b>Premium L with Trident Segment Technology</b>		
		Premium L
12" / 30 cm	644740	531745
16" / 40 cm	644741	525342
20" / 50 cm	644742	531751
25" / 63 cm	644744	525346

### GUIDEBAR LENGTHS PER POWER SOURCE

#### FORCE3®

	10"	12"	14"
	10"	12"	14" 16"

#### FORCE4®

	12"	16"	20"
	10"	15"	20" 25"

**NOTE:** Listed guidebar measurements reference ICS gas powerheads. Hydraulic and pneumatic configurations may vary.



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## FORCE3®

Best for general-purpose concrete cutting, remodeling, and light-to-medium commercial applications. Excellent in hard concrete with heavy reinforcement.

		Legacy Chain				Legacy Chain	
EverTough™		Premium	TwinMax Plus	Standard		TwinMax	
10" / 25 cm	658001	584295	517869	10" / 25 cm	584288	71493	
12" / 30 cm	658002	584298	71704	12" / 30 cm	584290	71400	
14" / 35 cm	658003	584302	71705	14" / 35 cm	584292	71486	
16" / 40 cm	658004	584303	71606	16" / 40 cm	584294	71607	
Speedster™				Brick		TwinMax Abrasive	
10" / 25 cm	653246			10" / 25 cm	584289	71640	
12" / 30 cm	653247			12" / 30 cm	584297	71554	
14" / 35 cm	653248			14" / 35 cm	584299	71610	
16" / 40 cm	653259			16" / 40 cm	584301	71611	

## POWERGRIT®

Best for utility and municipal pipe cutting, trench work, water and wastewater applications.

### F4 PowerGrit

Ductile iron and cast iron

10"/25 cm (680ES only)	580424
12" / 30 cm	547641
16" / 40 cm	537764
20" / 50 cm	537765
25" / 63 cm	545017

### F4 PowerGritXL

Ductile iron, cast iron and high density polyethylene (HDPE)

10"/25 cm (680ES only)	608234
12" / 30 cm	608233
16" / 40 cm	607644
20" / 50 cm	608216
25" / 63 cm	608215

